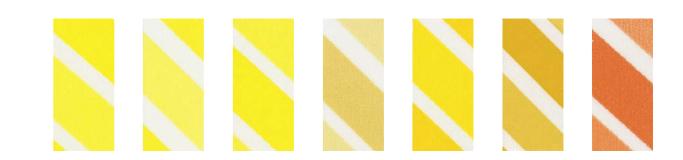


# **BEZAPRINT**

ADVANCED

Improved and adapted ranges for versatile and economical use which meet high requirements.

Color-Prints with 30 and 7.5 g/kg White Print with 80 g/kg



				BEZAI White 00		BEZAPRINT Yellow HL	BEZAPRINT Yellow 3GT	BEZAPRINT Yellow 2GN	BEZAPRINT Yellow GOT	BEZAPRINT Yellow RR	<b>BEZAPRINT</b> Golden Yellow M	BEZAPRINT Orange EF
Fastness to Light		CC	1 g/kg 7.5 g/kg 30 g/kg		PES 7 7 -8	CO PES  6-7 7 7-8	CO PES  5-6 7 8	CO PES  2 4 7	CO PES  6 6-7 7-8	CO PES  5-6 6-7 8	CO PES  6 6-7 7-8	CO PES  3-4 5 7-8
Fastness to weathering		СС	1 g/kg 7.5 g/kg 30 g/kg		7 7 7	5 6 7	5 6-7 7	n.s. n.s. n.s.	6-7 7 7	5 6-7 7	1 2-3 5	n.s. n.s. n.s.
Fastness to hypochlorite bleaching		СС	1 g/kg 30 g/kg		5	5 4-5	4-5 5	5 5	4-5 5	4-5 5	3 3	3-4 4-5
Fastness to chlorinated water (swimming pool water)	100 mg/l Chlorine	СС	1 g/kg 30 g/kg		5	5 5	5 5	5 5	4-5 5	5 5	4-5 4-5	4-5 5
Fastness to dry cleaning	Perchlorethylene	CC SO	1 g/kg		5	5 5	4 4-5	2-3 5	4-5 4-5	5 5	5 5	2-3 4
rusiness to ary excurring	, eremoremytene	CC SO	30 g/kg		5	5 5	4-5 3-4	5 4-5	5 5	5 5	4-5 4-5	3 2-3
Suitability for PVC coating		PVC	30 g/kg		5	5	4	3	4-5	4-5	4-5	3
Change of shade on fixation	4 min, 150° C	СС	1 g/kg 30 g/kg		5	5 5	5 5	4 5	4-5 5	5 5	5 5	3 4-5
Heat stability	2 min, 175° C	СС	1 g/kg 30 g/kg	5	5 5	5 5 5 5	4-5 4 5 5	4 4-5 5 5	4-5 5 4-5	5 5 5 5	5 5 5 5	1 5 5 2-3
,	1 min, 200° C	СС	1 g/kg 30 g/kg	5 5	5 5	5 5 5 5	4 3 4-5 4-5	3 3 4-5 4-5	4 4-5 4-5 4-5	4-5 5 5 5	5 5 5 5	1-2 4-5 5 1-2
Resistance to discharge in printing paste	Tubiscreen DC Agent				+	+	+	+	[+]	+	-	-
Selection for screen printing					•	•	•			•	•	
GOTS					•	•	•	•	•		•	•
bluesign®				blue	sign° ved	bluesign <sup>®</sup>	bluesign°	bluesign°	bluesign <sup>®</sup>	bluesign <sup>®</sup>	bluesign <sup>®</sup>	bluesign <sup>®</sup>

n.s. not suitable

C more clear

B more bluish

G more greenish

R more reddish Y more yellowish

+ resistant to discharge
(+) limited resistant to discharge (only for short time)

not resistant to discharge

CC colour change
PVC staining of the PVC-foil
SO staining of the solvent

BEZAPRINT

### **BEZAPRINT**

ADVANCED

Improved and adapted ranges for versatile and economical use which meet high requirements.

Color-Prints with 30 and 7.5 g/kg White Print with 80 g/kg



				BEZAPRINT Orange RG	BEZA Orange	APRINT GT	<b>BEZAPI</b> Red SGR	INT	BEZAPRIN Red HBB		BEZAPRIN Scarlet RR		BEZAPRINT Red KGC	BEZAP Red GOT	RINT	BEZAPRINT Red KF
Fastness to Light		CC	1 g/kg 7.5 g/kg 30 g/kg	CO PES  2 4 7		PES 7 7-8 7-8	CO 1 1-2 4	PES	CO PE 3 3-4 5-6	S	CO PES 7 7-8 7-8	ò	CO PES  4 6-7 7-8	5 5-6 7-8		CO PES  3-4 5 6-7
Fastness to weathering		CC	1 g/kg 7.5 g/kg 30 g/kg	n.s. n.s. 6-7		7 7 7	n.s. n.s. n.s.		n.s. n.s. n.s.		7 7 7		n.s. n.s. 6-7	n.s. n.s.		n.s. n.s. 7
Fastness to hypochlorite bleaching		СС	1 g/kg 30 g/kg	4-5 5		4-5 4-5	4-5 4-5		4-5 4-5		5 4-5		4-5 5	4-5 5		5 5
Fastness to chlorinated water (swimming pool water)	100 mg/l Chlorine	СС	1 g/kg 30 g/kg	5 5		5 5	5 5		5 4-5		5 5		5 5	4-5 5		5 5
Fastness to dry cleaning Perchlorethylene		CC S0 CC S0	1 g/kg	3 4		4-5 5	4 5		4 4-5 4		4-5 5		5 5	4-5 4-5	5	4-5 5
			30 g/kg	5 2		4-5 5	4-5		4-5		4-5 5		5 5	5		4-5 5
Suitability for PVC coating		PVC	30 g/kg	3-4		4-5	3-4		3-4		4-5		4-5	4-5	5	3-4
Change of shade on fixation	4 min, 150° C	СС	1 g/kg 30 g/kg	4-5 5		5 5	3-4		3-4 4		4-5 5			4-5 5		4-5 5
Heat stability	2 min, 175° C	СС	1 g/kg 30 g/kg	5 3-4 5 5	4-5 5	2 4-5	3-4	3-4 4-5	4 2- 4 4-	5	4-5 4-5 5 5	5	3-4 2 5 5	3 5	2 5	4-5 3-4 5 4-5
	1 min, 200° C	СС	1 g/kg 30 g/kg	4-5 2-3 5 4-5	3-4 5	1 3-4	3-4	2 4	3 2 3-	4	4 4 5 4-5		2 1-2 5 4-5	1-2 5	1 4	4 2 5 4-5
Resistance to discharge in printing paste	Tubiscreen DC Agent			+		-	-		-		+		[+]	(+)		[+]
Selection for screen printing				•			•		•		•		•			•
GOTS						•	•		•		•		•	•		
bluesign®				bluesign <sup>®</sup>	blu	iesign <sup>®</sup> Roved	bluesi	n°	bluesign <sup>®</sup>		bluesign <sup>®</sup>		bluesign <sup>®</sup> APPROVED	blues	ign <sup>®</sup>	bluesign <sup>®</sup>

n.s. not suitable

C more clear

B more bluish

G more greenish

R more reddish

Y more yellowish

resistant to discharge

(+) limited resistant to discharge (only for short time)

- not resistant to discharge

CC colour change

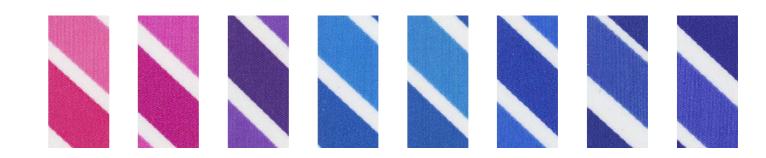
PVC staining of the PVC-foil SO staining of the solvent

## **BEZAPRINT**



Improved and adapted ranges for versatile and economical use which meet high requirements.

Color-Prints with 30 and 7.5 g/kg White Print with 80 g/kg



				BEZ Pink I	ZAPRINT BW	<b>BEZAPRINT</b> Violet FB	<b>BEZAPRINT</b> Violet TN	<b>BEZAPRINT</b> Blue TB	BEZAPRINT Blue GOT	BEZAPRINT Blue BT	<b>BEZAPRINT</b> Blue RT	<b>BEZAPRINT</b> Blue RR
Fastness to Light		CC	1 g/kg 7.5 g/kg 30 g/kg	CO	7-8 7-8 7-8	7-8 7-8 7-8	7 7 7-8	7-8 7-8 7-8 7-8	CO PES 6-7 7-8 7-8	7-8 7-8 7-8	7-8 7-8 7-8	7-8 7-8 7-8 7-8
Fastness to weathering		CC	1 g/kg 7.5 g/kg 30 g/kg		6 6 7	6-7 7 7	7 7 7	7 7 7	5-6 C 6 C 6-7	7 7 7	6 C 6 C 6 C	5 C 5-6 C 6-7
Fastness to hypochlorite bleaching		СС	1 g/kg 30 g/kg		2-3 3	2-3 2	4-5 4-5	4-5 5	4-5 5	4-5 5	4-5 5	4-5 5
Fastness to chlorinated water (swimming pool water)	100 mg/l Chlorine	CC	1 g/kg 30 g/kg		3 4	4-5 4-5	5 4	5 4-5	4-5 5	5 4-5	5 4-5	5 4-5
Fastness to dry cleaning	Perchlorethylene	CC SO	1 g/kg		5 5	5 5	4 4	5 5	4-5 4-5	4 5	5 5	3-4 3-4
			30 g/kg		5 5	5 5	4-5 4	4-5 5	5 5	4-5 5	5 5	4
Suitability for PVC coating		PVC	30 g/kg		4	4-5	4-5	4-5	4-5	4-5	4-5	4-5
Change of shade on fixation	4 min, 150°C	CC	1 g/kg 30 g/kg		4-5 5	4-5 5	4-5 5	4-5 5	4-5 5	4-5 5	4-5 5	4-5 4-5
Heat stability	2 min, 175° C	CC	1 g/kg 30 g/kg	4 5	4 5	4-5 4-5 5 4-5	4-5 4-5 5 5	4-5 5 5 5	4-5 4-5 4-5	4 4-5 5 5	4 4-5 5 4-5	4-5 4-5 5 5
·	1 min, 200° C	CC	1 g/kg 30 g/kg	3 4-5		4 4-5 4-5	3-4 4 5 5	4 4-5 4-5 5	4 4 4-5	4 4-5 5	3-4 5 4-5	3-4 3-4 5 5
Resistance to discharge in printing paste	Tubiscreen DC Agent				+	+	+	+	+	+	+	+
Selection for screen printing					•	•	•	•		•		•
GOTS					•	•		•	•	•	•	•
bluesign®				b	oluesign <sup>®</sup> PPROVED	bluesign <sup>®</sup>		bluesign <sup>®</sup>	bluesign° APPROVED	bluesign° APPROVED		

n.s. not suitable

C more clear

B more bluish

G more greenish

R more reddish Y more yellowish

resistant to discharge (+) limited resistant to discharge (only for short time)

- not resistant to discharge

CC colour change

PVC staining of the PVC-foil

SO staining of the solvent

### **BEZAPRINT**



Improved and adapted ranges for versatile and economical use which meet high requirements.

Color-Prints with 30 and 7.5 g/kg White Print with 80 g/kg



				BEZAPRINT Navy GOT	BEZAPRINT Navy TR	BEZAPRINT Navy B-WN	BEZAPRINT Turquoise GT	BEZAPRINT Green BS	BEZAPRINT Green BT	BEZAPRINT Olive Green BT	BEZAPRINT Brown B-RRT
Fastness to Light		CC	1 g/kg 7.5 g/kg 30 g/kg	7-8 7-8 7-8	7-8 7-8 7-8	3-4 4 5-6	7-8 7-8 7-8 7-8	CO PES 4 5-6 7	7-8 7-8 7-8 7-8	5-6 6-7 7-8	5 5-6 6-7
Fastness to weathering		СС	1 g/kg 7.5 g/kg 30 g/kg	6-7 7 7	6 C 6 C 6-7 C	n.s. n.s. n.s.	7 7 7	n.s. 5 B 6-7 B	7 7 7	5 B 6 B 7	n.s. n.s. n.s.
Fastness to hypochlorite bleaching		СС	1 g/kg 30 g/kg	4 4-5	4-5 5	4	4-5 5	5 5	5 5	4-5 5	4 4-5
Fastness to chlorinated water (swimming pool water)	100 mg/l Chlorine	СС	1 g/kg 30 g/kg	4 4-5	5 4-5	4-5 4-5	5 5	5 5	5 5	5 5	4 4-5
Fastness to dry cleaning Perchlorethylene		CC SO	1 g/kg	4 4	3 4-5	1 4	4-5 5	4 4-5	5 5	5 5	3 4-5
		CC SO	30 g/kg	4-5 4-5	4 4-5	3	4-5 5	5 4-5	4-5 5	4-5 5	3-4 4
Suitability for PVC coating		PVC	30 g/kg	4-5	4-5	3-4	4-5	3-4	4-5	4-5	3
Change of shade on fixation	4 min, 150°C	cc	1 g/kg 30 g/kg	4-5 4-5	4-5 4-5	4-5 5	4-5 4	4-5 5	5 5	5 5	4 3-4
Heat stability	2 min, 175° C	СС	1 g/kg 30 g/kg	4 4 5 4-5	4-5 4-5 5 5	4 4 4 4-5	4-5 4 4-5	4-5 3-4 5 5	4-5 5 5 5	5 5 5 5	4 4 3-4 4-5
	1 min, 200° C	CC	1 g/kg 30 g/kg	3 3 5 5	3-4 3-4 4-5 5	3-4 3 4-5 4	3 4 4	4 2 4-5 4-5	4 4-5 5 5	4-5 4-5 5 5	3-4 2-3 3-4 3-4
Resistance to discharge in printing paste	Tubiscreen DC Agent			[+]	+	[+]	+	+	+	+	-
Selection for screen printing					•		•	•	•	•	•
GOTS				•	•						
bluesign®				bluesign°			bluesign <sup>®</sup>	bluesign <sup>®</sup>		bluesign <sup>®</sup>	

n.s. not suitable

C more clear

B more bluish

G more greenish

R more reddish Y more yellowish resistant to discharge

(+) limited resistant to discharge (only for short time)

- not resistant to discharge

CC colour change

PVC staining of the PVC-foil

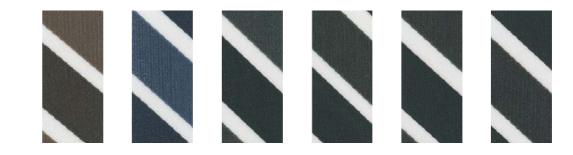
SO staining of the solvent

### **BEZAPRINT**



Improved and adapted ranges for versatile and economical use which meet high requirements.

Color-Prints with 30 and 7.5 g/kg White Print with 80 g/kg



				Brow		BEZAPE Grey BB		BEZAPE Black DT		Black D\		BEZAP Black GOT		BEZAPRIN'	
Fastness to Light		CC	1 g/kg 7.5 g/kg 30 g/kg	CO	7 7-8 7-8	7 7 7 7-8	PES	7 7 7 7-8	PES	7	PES -8 -8	7-8 7-8 7-8	3	7-8 7-8 7-8	
Fastness to weathering		CC	1 g/kg 7.5 g/kg 30 g/kg		6 G 6-7 G 7	5 B 5-6 B 6-7 B	3	7 7 7			7 7 7	6-7 6-7	7	7 7 7	
Fastness to hypochlorite bleaching		СС	1 g/kg 30 g/kg		5 5	4-5 5		4 5			4 5	4-5 5		5 5	
Fastness to chlorinated water (swimming pool water) 100	0 mg/l Chlorine	СС	1 g/kg 30 g/kg		5 5	5 5		5 5			5 5	4-5 5		5 5	
Fastness to dry cleaning Per	rchlorethylene	CC SO	1 g/kg		5 5	4 5		4 5			5 5	5 5		4-5 5	
		CC SO	30 g/kg		5 5	5		4-5 4			5 5	5 5		4-5 5	
Suitability for PVC coating		PVC	30 g/kg		2	4		4-5		4	-5	4-5	5	4-5	
Change of shade on fixation 4 n	nin, 150°C	СС	1 g/kg 30 g/kg		4-5 5	4-5 4-5		4-5 5			5 5	5 5		5 5	
2 n Heat stability	nin, 175° C	СС	1 g/kg 30 g/kg	4-5 5	4-5 4-5	4-5 5	4-5 5	4-5 5	5 5	5 5	4-5 5	5 5	5 5	4-5 5 5 5	
-	nin, 200° C	СС	1 g/kg 30 g/kg	5	4-5 4-5	3-4 4-5	3-4 4-5	4-5 5	5 5	5 5	4-5 5	5 5	5 5	4-5 5 5 5	
Resistance to discharge in printing paste Tul	biscreen DC Agent				+	+		+			+	+		+	
Selection for screen printing						•		•			•				
GOTS					•			•			•	•		•	
bluesign®				b	uesign° PROVED					blue	esign <sup>®</sup> OVED	blues	ign <sup>®</sup>	bluesign® APPROVED	

n.s. not suitable

C more clear

B more bluish

G more greenish

R more reddish Y more yellowish + resistant to discharge

(+) limited resistant to discharge (only for short time)

- not resistant to discharge

CC colour change

PVC staining of the PVC-foil

SO staining of the solvent

### **BEZAPRINT**



Improved and adapted ranges for versatile and economical use which meet high requirements.

Color-Prints with 30 and 7.5 g/kg White Print with 80 g/kg

#### DATA ABOUT FASTNESS PROPERTIES:

The fastness properties indicated in the shade card were determined on bleached, mercerised cotton with the concentrations mentioned.

We have deliberately dispensed with providing information on washing and crokking fastnesses, since they depend mainly on the binding and fixing agents used and barely on the pigment. Depending on type and application quantity (with reference to the amount of pigment used) of binding and fixing agent, these fastnesses may vary significantly. In addition, washing and crocking fastnesses are influenced by softeners, fixing conditions (temperature and time) as well as by the condition of the material to be printed (residual size, neutral pH value, mercerization, texture of the surface). Fastness notes in this case would reflect a momentary situation under optimal test conditions and hence would not be meaningful under other conditions in practice.

The BEZAPRINT range fully complies with the requirements on the limits for impurities or by-products as specified in the ZDHC Manufacturing Restricted Substances List (ZDHC MRSL, current version 3.0, November 2022, refer to www.roadmaptozero.com).

The products of the BEZAPRINT range are suitable for the coloration of textile materials which have to fulfill the requirements of the OEKO-TEX® STANDARD 100 (edition 01.2023). Please contact our Department Product Safety for further details or restrictions (product-safety.switzerland@cht.com). Combinations of C.I. Pigment Orange 13 or 34 with C.I. Pigment Black 7 should be avoided, as 3.3'-dichlorobenzidine can be released with these combinations under the testing method for cancerous amines.

- \* Determination method: DIN 38414-18, limit value: 0.1 %.
- \*\* The heavy metal is complexly bonded and thus an integral part of the pigment molecule
- $\ensuremath{^{***}}$  As iron oxide part of the preparation. Not relevant to the ecotoxicology and the effluent treatment regulations.

Fastness to Light		СС	1 g/kg 7.5 g/kg 30 g/kg	Fastness to Light	DIN EN ISO 105-B02
Fastness to weathering		СС	1 g/kg 7.5 g/kg 30 g/kg	Fastness to weathering	DIN EN ISO 105-B04
Fastness to hypochlorite bleaching		СС	1 g/kg 30 g/kg	Fastness to hypochlorite bleaching	DIN EN ISO 105-N01
Fastness to chlorinated water (swimming pool water)	100 mg/l Chlorine	СС	1 g/kg 30 g/kg	Fastness to chlorinated water (swimming pool wa	ter) DIN EN ISO 105-E03
Fastness to dry cleaning	Perchlorethylene	cc so cc so	1 g/kg 30 g/kg	Fastness to dry cleaning	DIN EN ISO 105-D01
Suitability for PVC coating		PVC	30 g/kg	Suitability for PVC coating	DIN EN ISO 105-X10
Change of shade on fixation	4 min, 150°C	cc	1 g/kg 30 g/kg	Change of shade on fixation	Colour change to print dried 2 min 120 °C.
Heat stability	2 min, 175° C 1 min, 200° C	cc	1 g/kg 30 g/kg 1 g/kg 30 g/kg	Heat stability	Colour change to print dried 105 °C and cured 4 min 150 °C.  Colour change to print cured 4 min 150 °C and add heat setting 1 min 200 °C.
Resistance to discharge in printing paste	Tubiscreen DC Agent			Resistance to discharge in printing paste	
Selection for screen printing				Selection for Screen printing	
GOTS				GOTS	
bluesign®				bluesign®	

n.s. not suitable

- C more clear
- B more bluish
- G more greenish
- R more reddish Y more yellowish

- resistant to discharge
- limited resistant to discharge (only for short time)
- not resistant to discharge CC colour change
- PVC staining of the PVC-foil SO staining of the solvent

Recommendation for application: prepare fresh for immediate use / Stability of pigment preparations is limited with reducing agent in printing paste (different).



The BEZAPRINT products are free from heavy metals in the sense of the limit values recommended by the ETAD for heavy metal contamination.

The data contained in this shade card is given to the best of our knowledge and belief. It does not guarantee specific product properties.

#### **Ecological Information**

Name of the pigment	A0X *	Content of heav	y metal **		Contains C	.l. Pigment
		Metal	%	Orange 13 or 34	Black 7	Yellow 12-14, 16, 17, 81 or 83
BEZAPRINT White 001	free	Ti	38			
BEZAPRINT Yellow HL	free	free				
BEZAPRINT Yellow 3GT	3.3	free				•
BEZAPRINT Yellow 2GN	2.3	free				•
BEZAPRINT Yellow GOT	free	Fe***	25			
BEZAPRINT Yellow RR	5.9	free				•
BEZAPRINT Golden Yellow M	free	free				
BEZAPRINT Orange EF	free	free				
BEZAPRINT Orange RG	3.5	free		•		
BEZAPRINT Orange GT	free	free				
BEZAPRINT Red SGR	free	free				
BEZAPRINT Red HBB	0.3	free				•
BEZAPRINT Scarlet RR	free	free				
BEZAPRINT Red KGC	free	free				
BEZAPRINT Red GOT	free	free				
BEZAPRINT Red KF	1.8	free				
BEZAPRINT Pink BW	free	free				
BEZAPRINT Violet FB	free	free				
BEZAPRINT Violet TN	1.2	free				
BEZAPRINT Blue TB	0.4	Cu	4.2			
BEZAPRINT Blue GOT	free	Cu	3.3			
BEZAPRINT Blue BT	free	Cu	4.3			
BEZAPRINT Blue RT	0.8	Cu	3.9		•	
BEZAPRINT Blue RR	0.6	Cu	2.4			
BEZAPRINT Navy GOT	0.5	Cu	2.7			
BEZAPRINT Navy TR	0.9	Cu	2.0		•	
BEZAPRINT Navy B-WN	free	Cu	2.6		•	
BEZAPRINT Turquoise GT	8.3	Cu	3.0			
BEZAPRINT Green BS	15.9	Cu	1.3			•
BEZAPRINT Green BT	13.5	Cu	2.4			
BEZAPRINT Olive Green BT	8.8	Cu	0.8		•	•
BEZAPRINT Brown B-RRT	2.3	free			•	•
BEZAPRINT Brown TM	0.5	Fe***	10.6		•	•
BEZAPRINT Grey BB	0.7	Cu	2.1		•	
BEZAPRINT Black DT	free	free			•	
BEZAPRINT Black DW	free	free			•	
BEZAPRINT Black GOT	free	free			•	
BEZAPRINT Black BDC	free	free	1		•	

